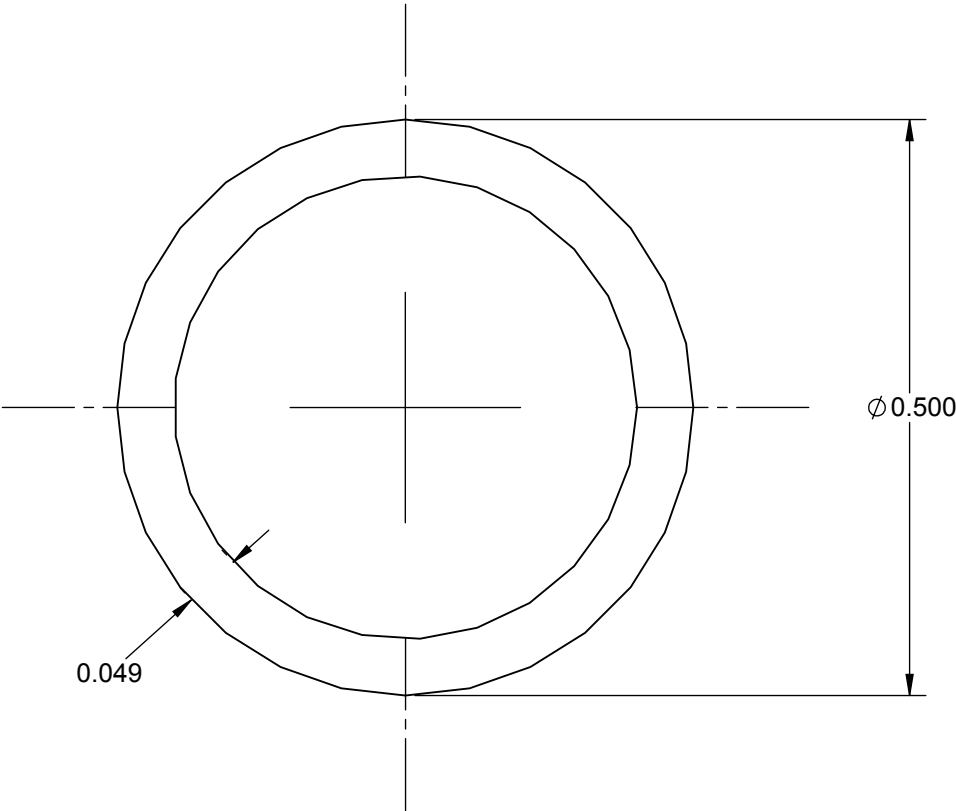


SPECIFICATION CONTROL DRAWING



D6210-XXX TUBE, SEAMLESS
WHERE XXX IS LENGTH IN INCHES
EG. 144" LONG TUBE: D6210-144

- NOTES:
- 1) MATERIAL: AISI 304 SEAMLESS TUBE, 1/8 HARD PER AMS 5566 OR AMS-T-6845 OR MIL-T-6845
MINIMUM ULTIMATE TENSILE STRENGTH = 105KSI
MINIMUM YIELD TENSILE STRENGTH = 75KSI
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER ASTM A 450/A 450M AS FOLLOWS
O.D.: 0.500 ± 0.004 MEAN (±0.010 INCLUDING OVALITY)
WALL: 0.049 + 0.010 /-0.000
LENGTH: XXX +0.125/-0.000
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.24 lbs/ft

PRELIMINARY ISSUE

A	NEW ISSUE		NO	17.06.20
REV.	DESCRIPTION		BY	DATE
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CHECKED		DRAWING NO.	REV. A3	
MFG. APPR.		D6210	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		TUBE, SEAMLESS, 304 1/8 HD	NTS	
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